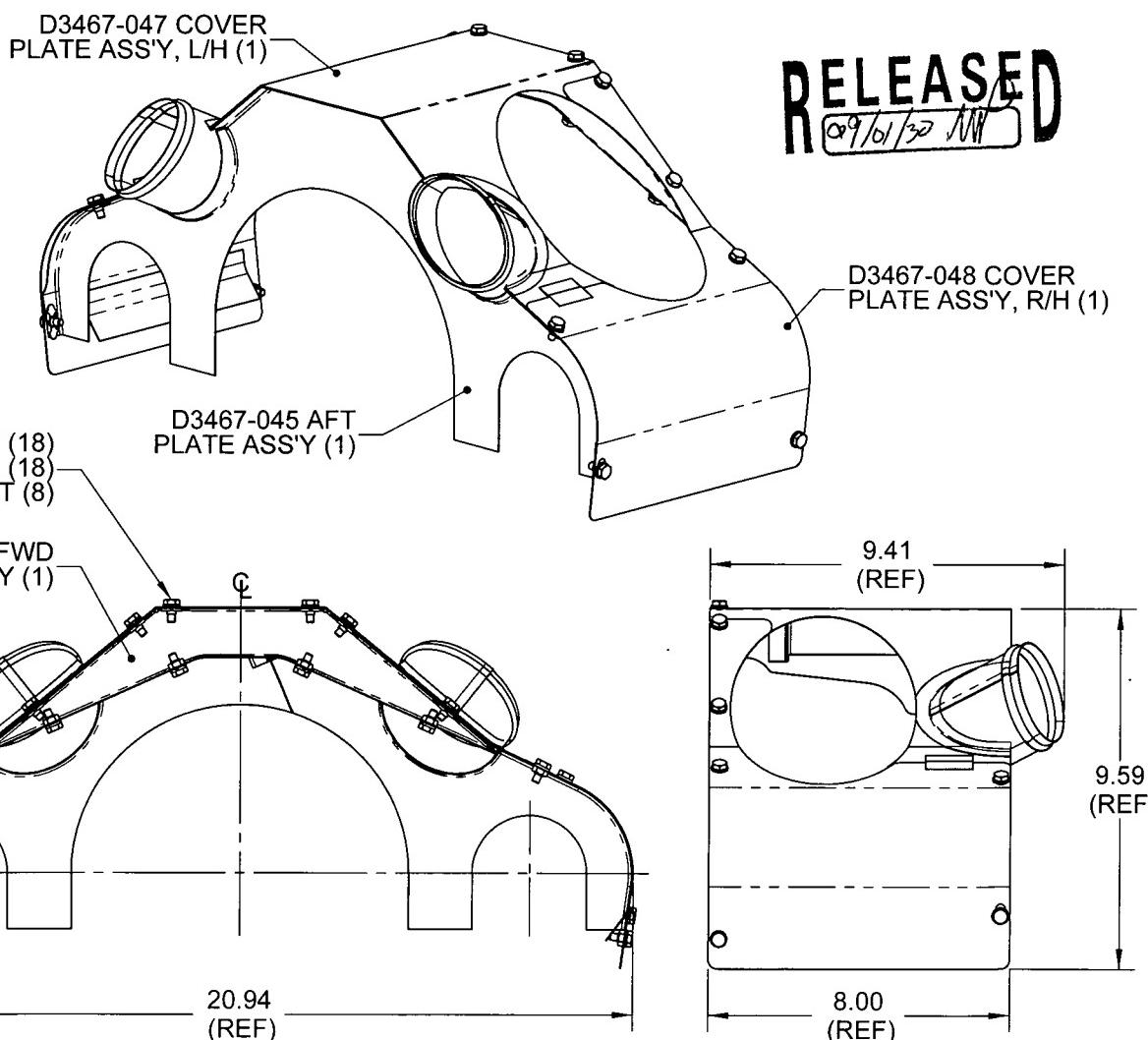


DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>A4</i>	APPROVED <i>M</i>	DRAWING NO. D3467
DATE 08.12.19	TITLE SHROUD ASSEMBLY	REV. C SHEET 1 OF 15 SCALE 1:5
A 05.12.07	NEW ISSUE	
B 06.05.15	Ø 0.250 & Ø 0.203 WERE Ø 0.194; UPDATED D3467-9F/-15F	
C 08.12.19	ADD SLOTS TO D3467-1F (SHT6); CHG TOL ON SHT 7 & 13; MATL SPEC WAS MIL-S-5019	



D3467-041 SHROUD ASSEMBLY

NOTES:

- 1) IDENTIFY WITH DART P/N D3467-041 USING FINE POINT PERMANENT INK MARKER
- 2) ASSEMBLY IS SYMMETRICAL ABOUT CENTERLINE
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

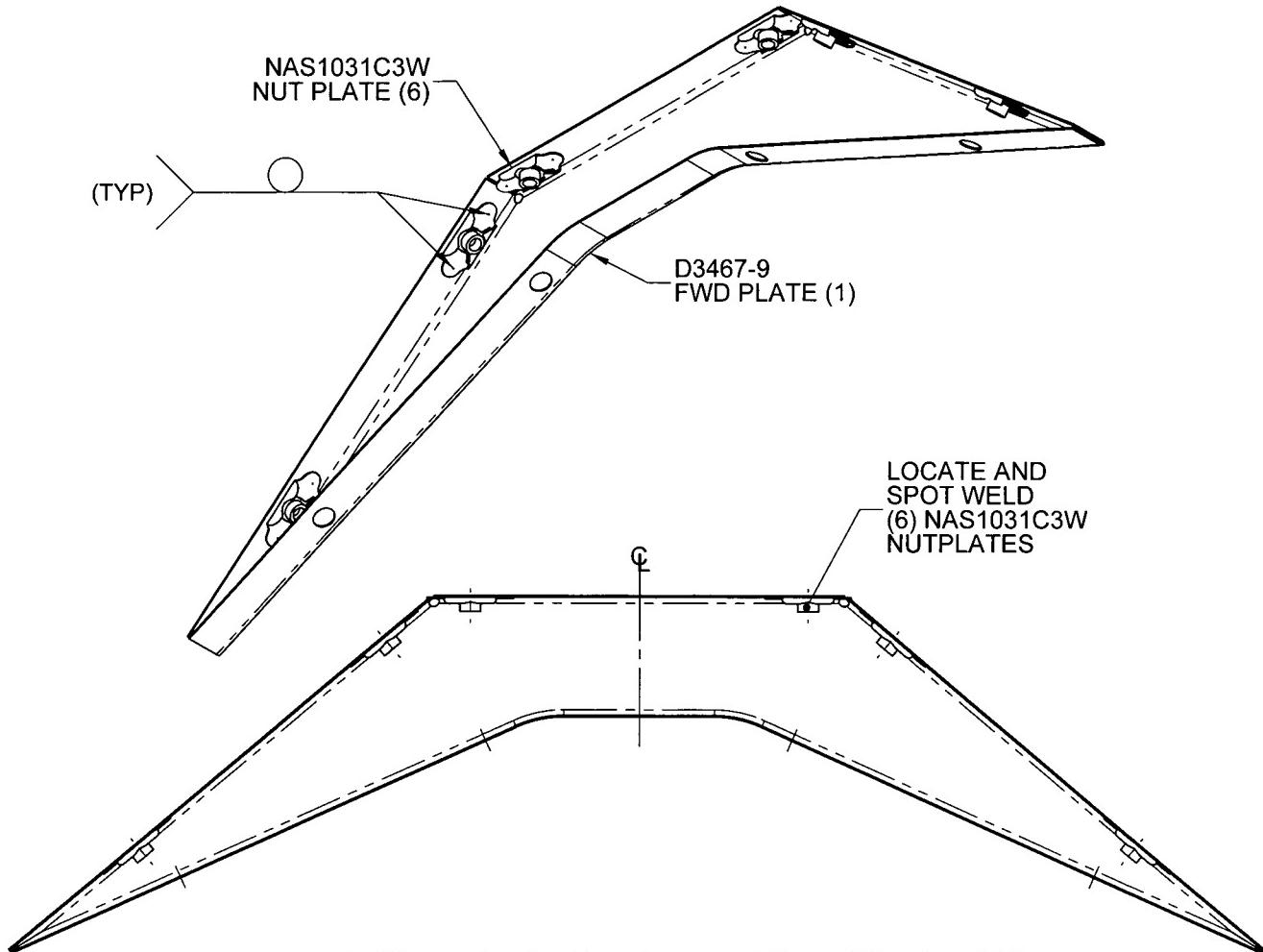
QTY -041	P/N	DESCRIPTION
X	D3467-041	SHROUD ASSEMBLY
1	D3467-043	FWD PLATE ASSEMBLY
1	D3467-045	AFT PLATE ASSEMBLY
1	D3467-047	COVER PLATE ASSEMBLY, L/H
1	D3467-048	COVER PLATE ASSEMBLY, R/H
18	AN3-3A	BOLT
18	AN960-10	WASHER
8	NAS679A3	NUT

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CHECKED <i>PH</i>	APPROVED <i>MM</i>	DRAWING NO. D3467	REV. C SHEET 2 OF 15
DATE 08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:2	

RELEASED
8/1/30 M

QTY -043	P/N	DESCRIPTION
X	D3467-043	FWD PLATE ASSEMBLY
1	D3467-9	FWD PLATE
6	NAS1031C3W	NUT PLATE

D3467-043 FWD PLATE ASSEMBLY**NOTES:**

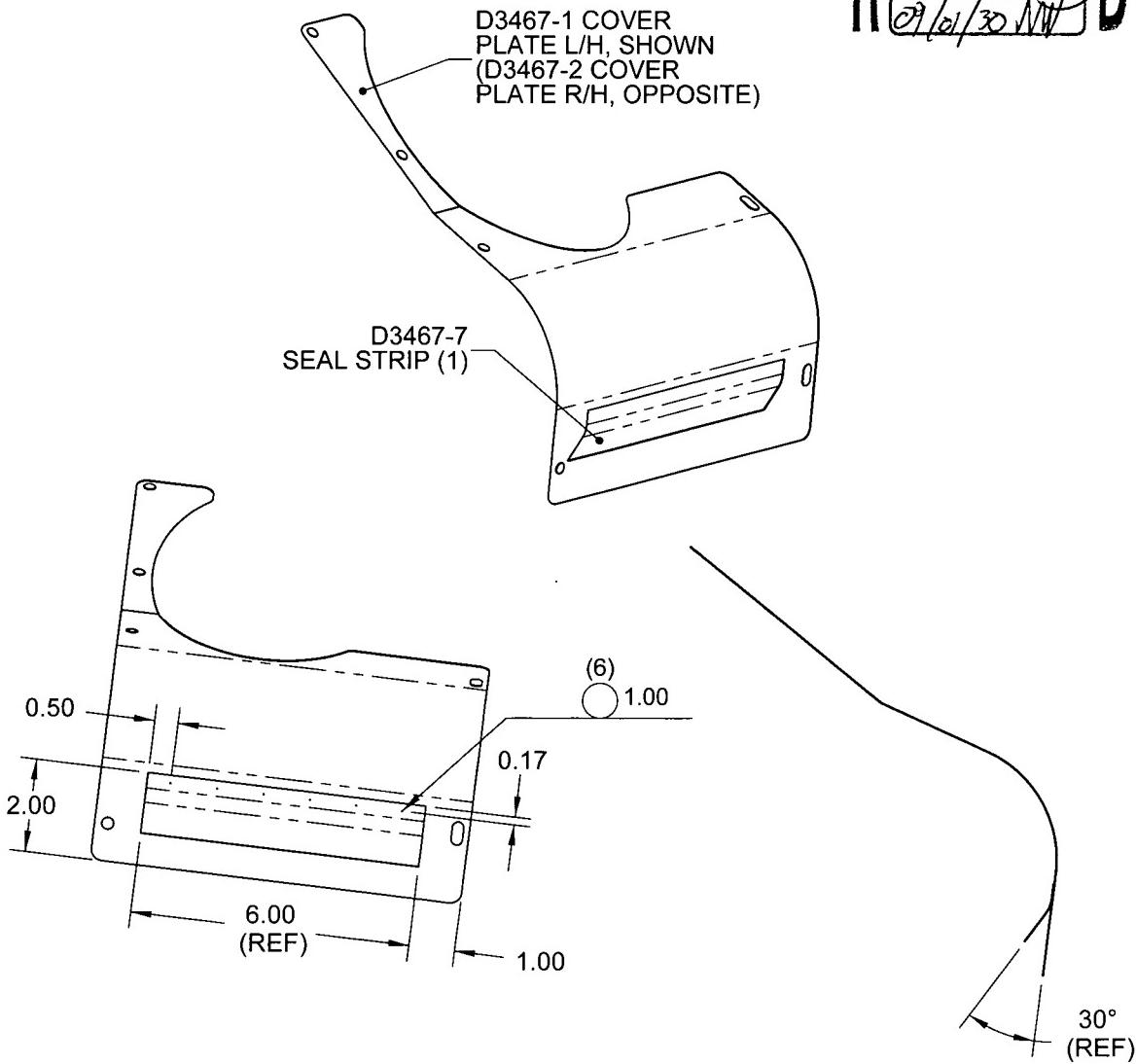
- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) ASSEMBLY IS SYMETRICAL ABOUT CENTER LINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DATE	08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:4

RELEASED
09/01/30 MTP

**D3467-047 COVER PLATE ASS'Y L/H, SHOWN
D3467-048 COVER PLATE ASS'Y R/H, OPPOSITE**

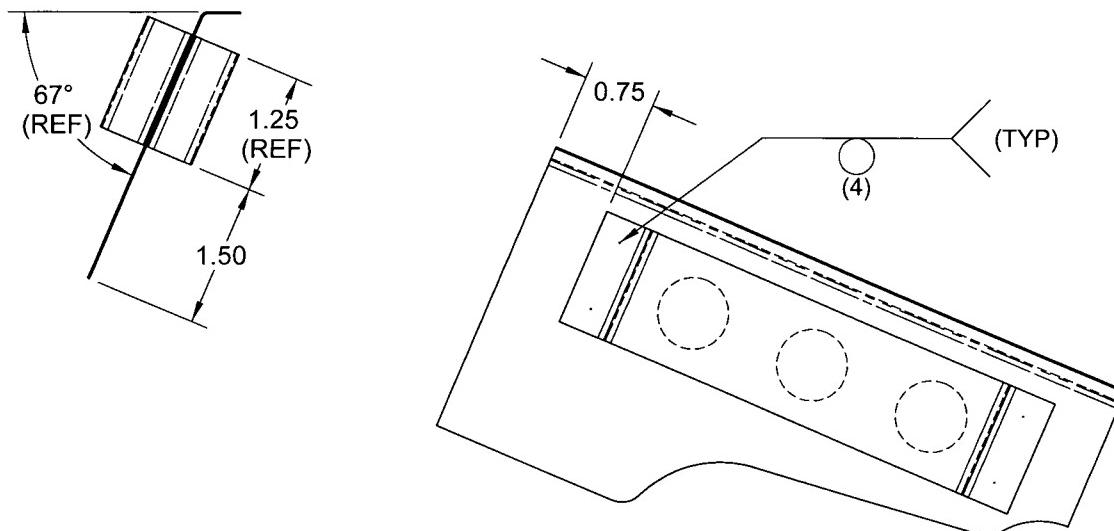
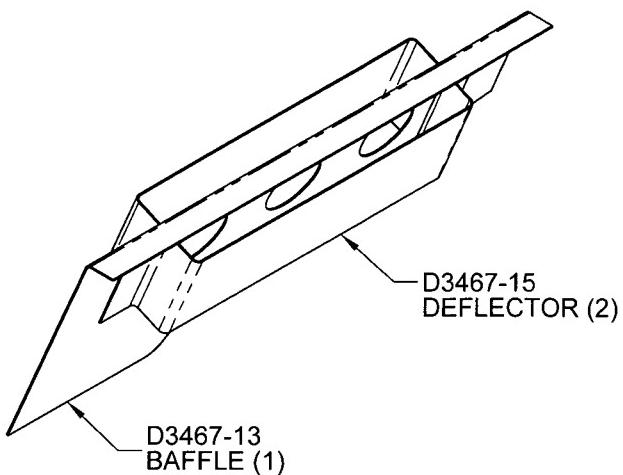
NOTES:

- 1) WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO
0.010

QTY -047	QTY -048	P/N	DESCRIPTION
X		D3467-047	COVER PLATE ASSEMBLY, L/H
	X	D3467-048	COVER PLATE ASSEMBLY, R/H
1		D3467-1	COVER PLATE, L/H
	1	D3467-2	COVER PLATE, R/H
1	1	D3467-7	SEAL STRIP

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PJ</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3467	REV. C SHEET 5 OF 15
DATE 08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:2	

RELEASED
09/01/30 MFD

D3467-049 BAFFLE & DEFLECTOR ASSEMBLY

NOTES:

- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

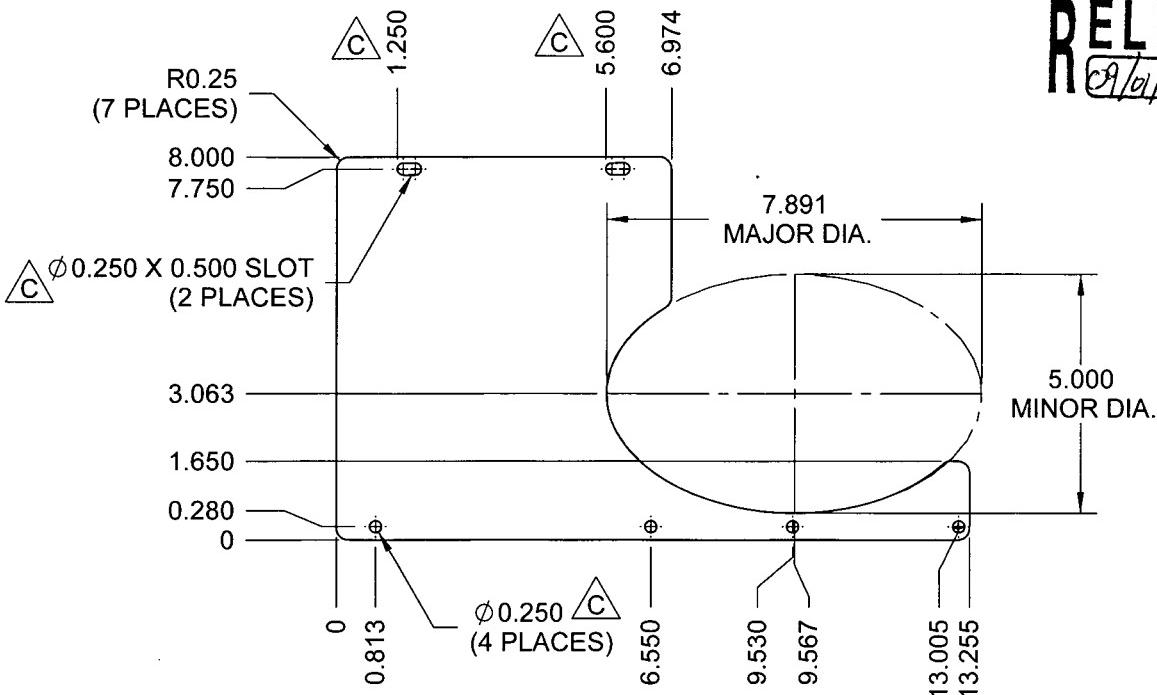
QTY -049	P/N	DESCRIPTION
X	D3467-049	BAFFLE & DEFLECTOR ASSEMBLY
1	D3467-13	BAFFLE
2	D3467-15	DEFLECTOR

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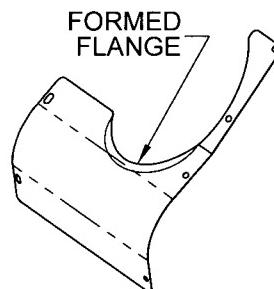
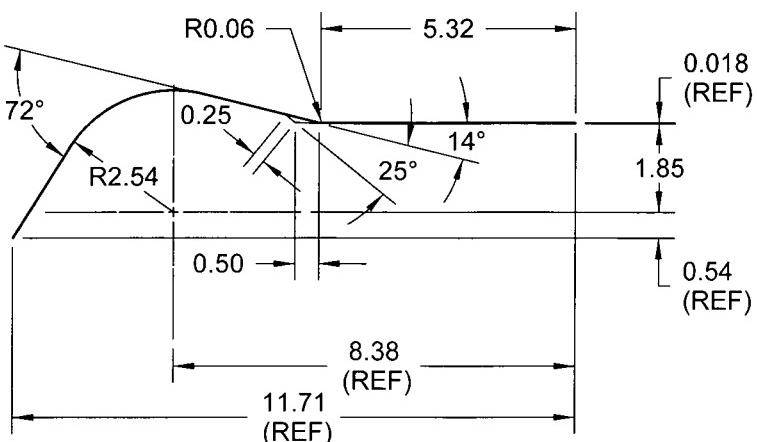


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DATE 08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:4		



RELEASED
09/01/30 M

D3467-1F COVER PLATE FLAT PATTERN



**D3467-1 L/H COVER
PLATE ISOMETRIC VIEW.**
D3467-2 R/H COVER
PLATE (OPPOSITE)
SCALE 1:8

D3467-1 L/H COVER PLATE
D3467-2 R/H COVER PLATE (OPPOSITE)

NOTES:

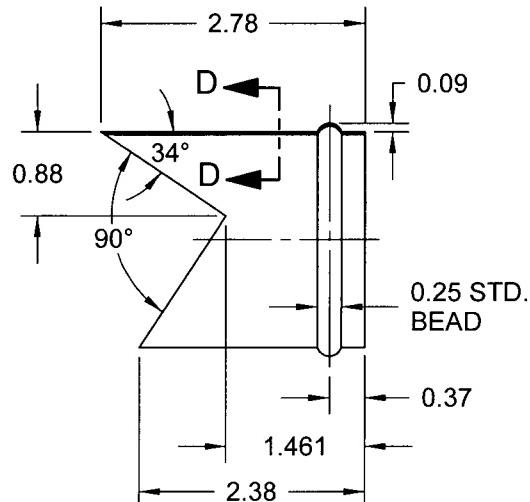
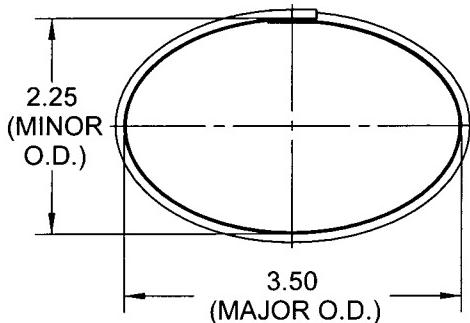
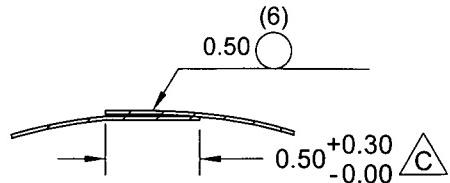
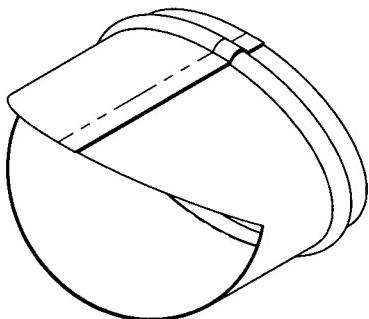
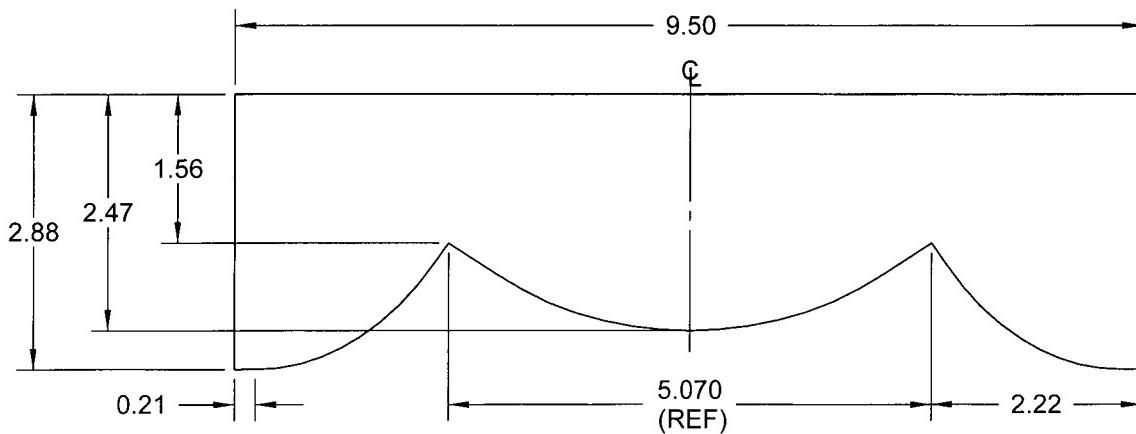
- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH ▲
OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
 - 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 3) ALL DIMENSIONS ARE IN INCHES
 - 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

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CHECKED	APPROVED	DRAWING NO.	REV. C
P4	#	D3467	SHEET 7 OF 15

DATE

08.12.19

TITLE
SHROUD ASSEMBLY
SCALE
1:2**RELEASED**
9/6/30 M**D3467-3 TUBE DETAIL****D3467-3F TUBE FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH □
OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) FLAT PATTERN IS SYMMETRICAL ABOUT CENTERLINE
- 3) SPOT WELD PER DART QSI 004
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

DESIGN	DRAWN BY
CHECKED	APPROVED
DATE	08.12.19

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

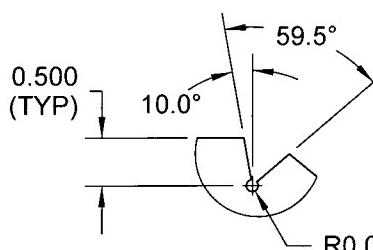
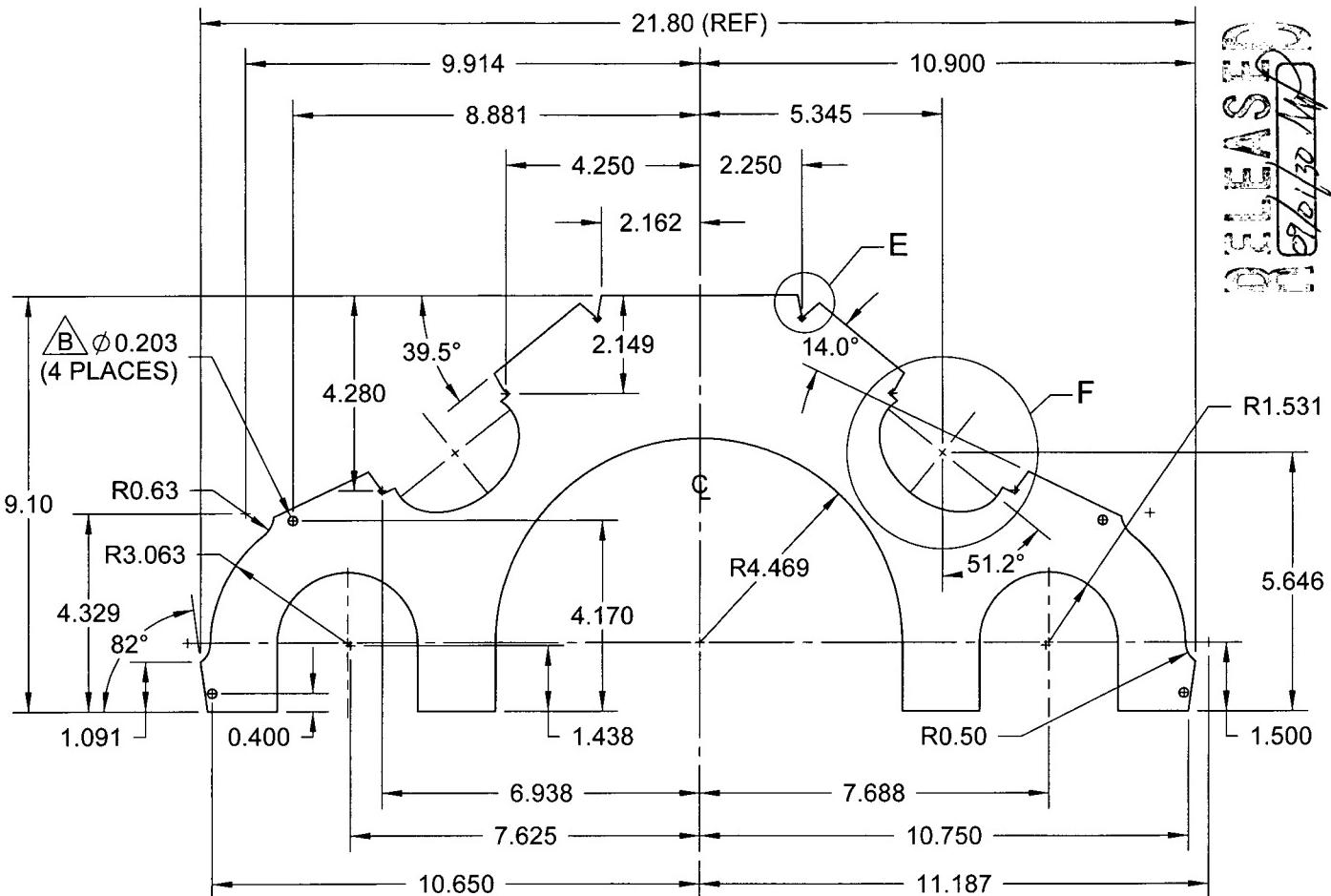
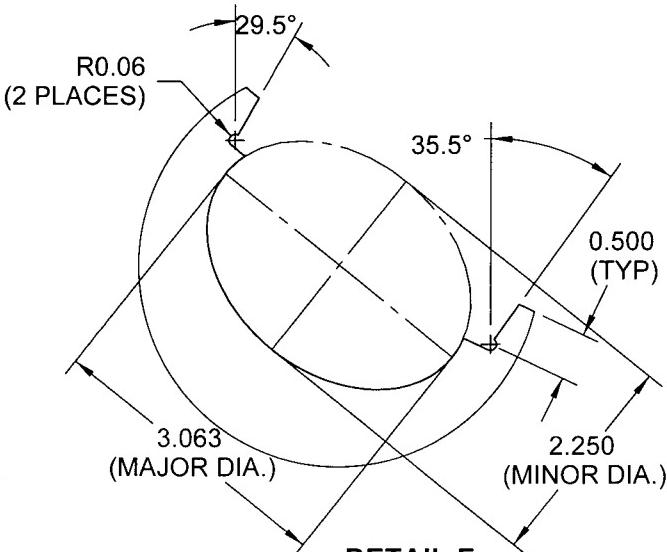
D3467

REV. C

SHEET 8 OF 15

SCALE

1:8

SHROUD
ASSEMBLY
08/12/19 Mf**DETAIL E**
SCALE 1:2**DETAIL F**
SCALE 1:2**D3467-5F AFT PLATE FLAT PATTERN****NOTES:**

1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059C
(ANNEALED) 2B FINISH OR AMS 5513/5524,
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)

2) PART IS SYMMETRICAL ABOUT CENTERLINE

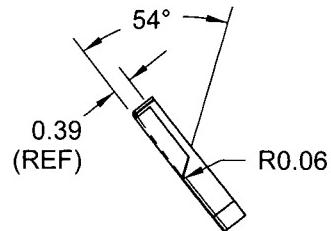
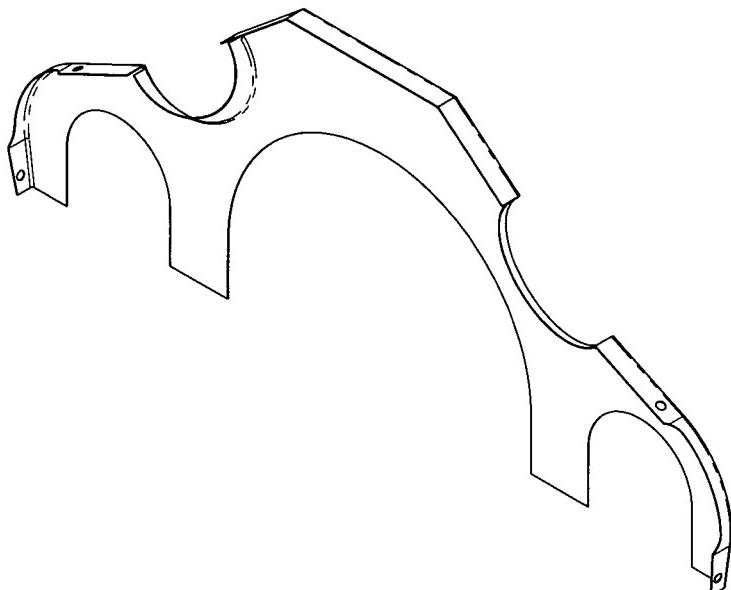
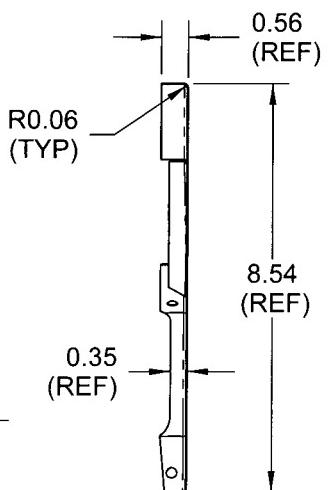
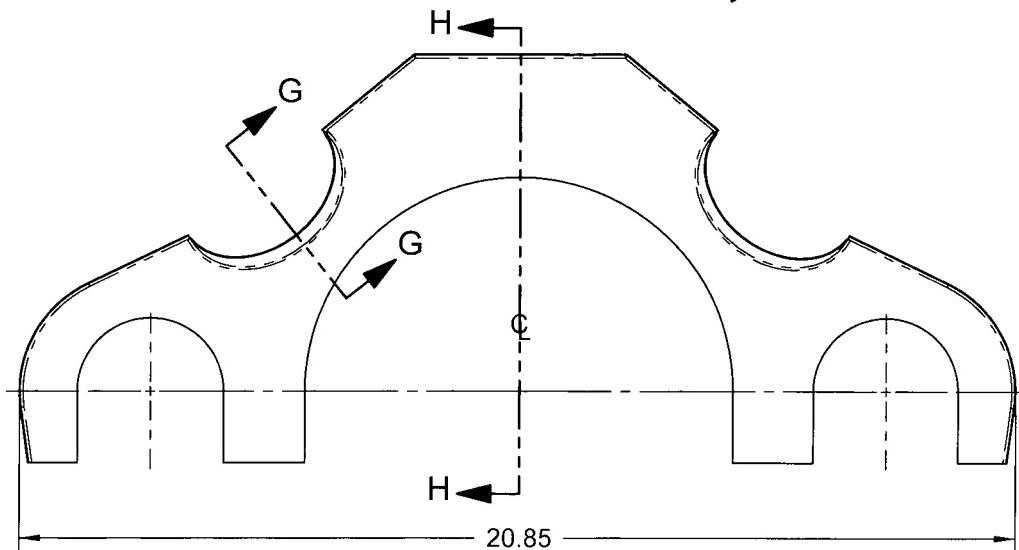
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES

6) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

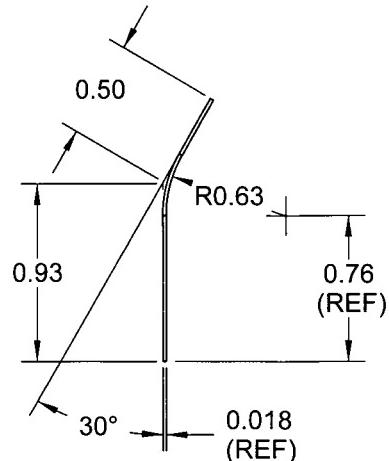
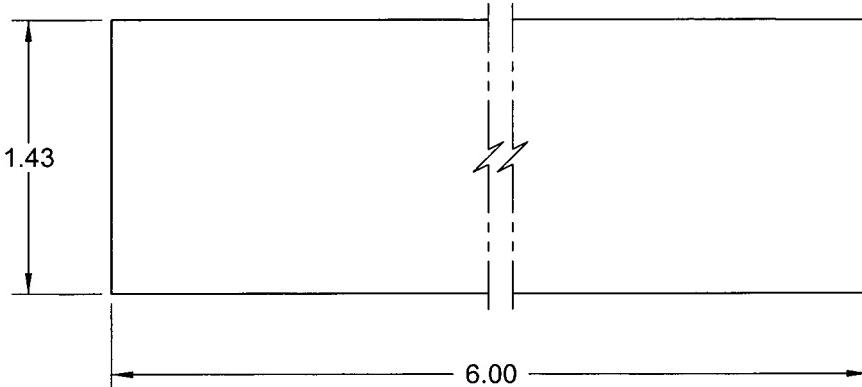
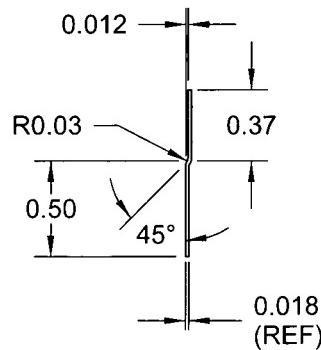
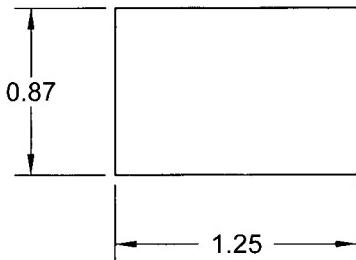
DESIGN	DRAWN BY
CHECKED <i>PS</i>	APPROVED <i>[Signature]</i>
DATE 08.12.19	TITLE SHROUD ASSEMBLY

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADAREV. C
SHEET 9 OF 15
SCALE
1:4**RELEASED**
09/01/30 *[Signature]***SECTION G-G****SECTION H-H****D3467-5 AFT PLATE BENDING DETAIL**
(MAKE FROM D3467-5F)**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

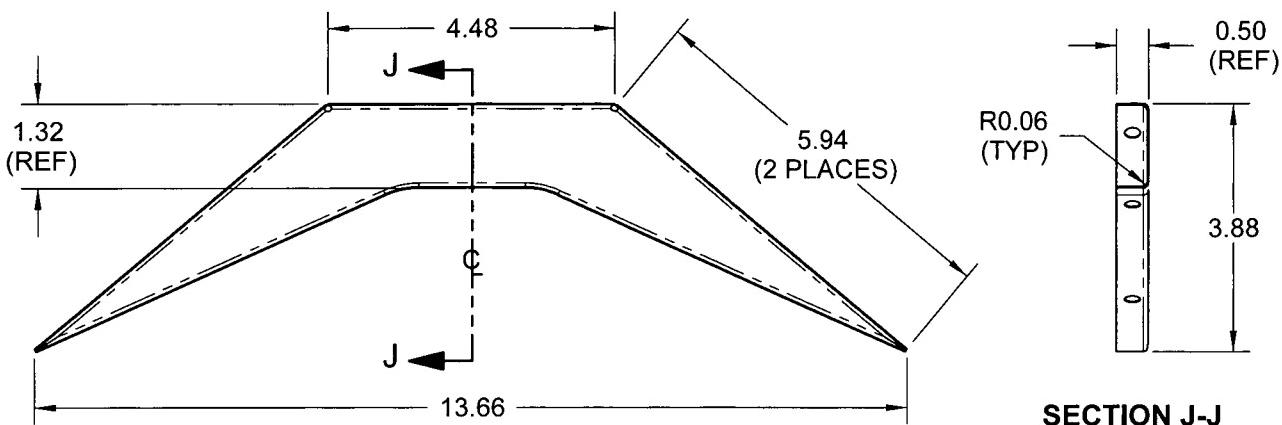
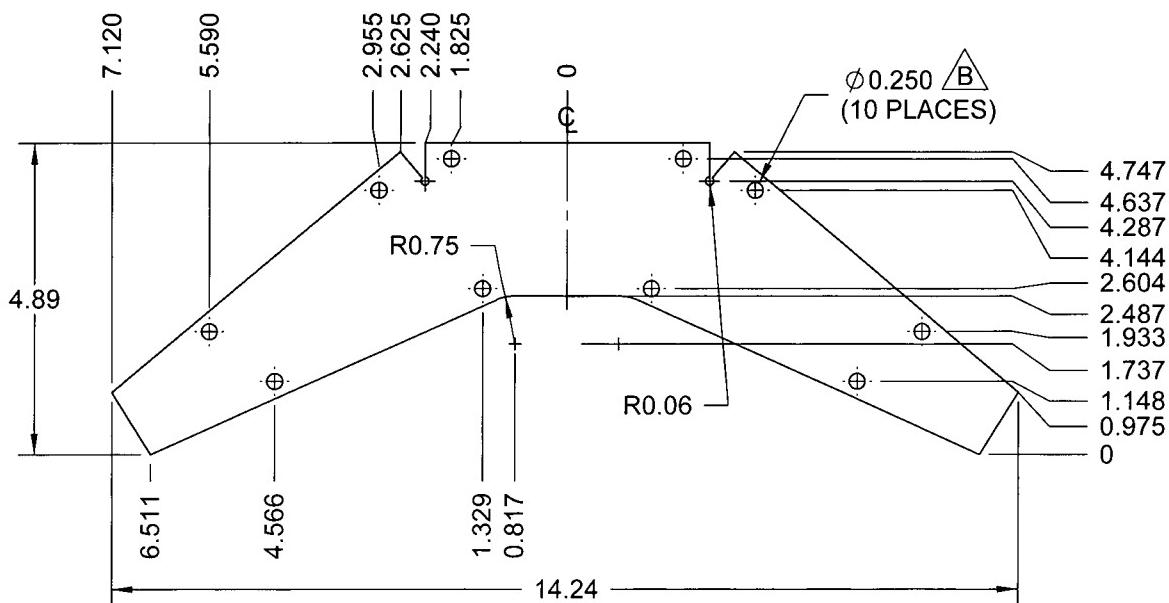
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>R4</i>	APPROVED <i>SH</i>	DRAWING NO. D3467	REV. C SHEET 10 OF 15
DATE 08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:1	

RELEASED
09/01/30 M**D3467-7F SEAL STRIP
FLAT PATTERN****D3467-7 SEAL STRIP
BENDING DETAIL****D3467-11F BRACKET
FLAT PATTERN****D3467-11 BRACKET
JOGGLE DETAIL****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH 
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

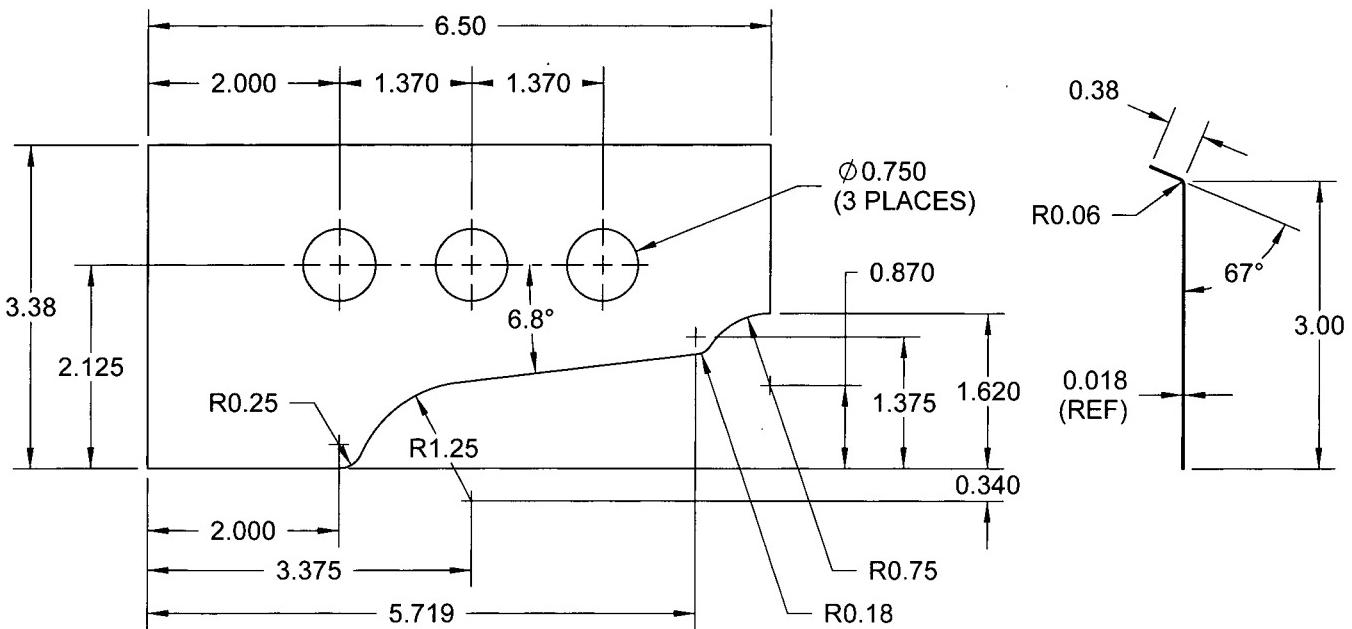
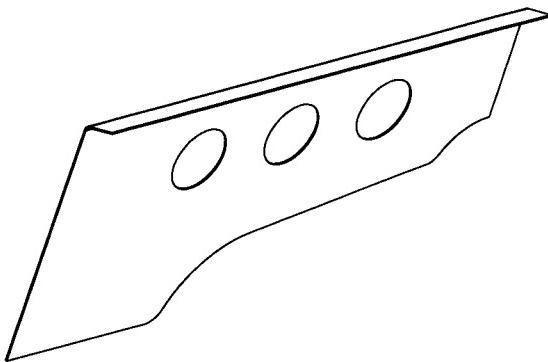
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>#</i>	DRAWING NO. D3467	REV. C SHEET 11 OF 15
DATE 08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:3	

RELEASED
09/01/30/M**D3467-9 FWD PLATE BENDING DETAIL****D3467-9F FWD PLATE FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH 
- 2) PART IS SYMMETRICAL ABOUT CENTER LINE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

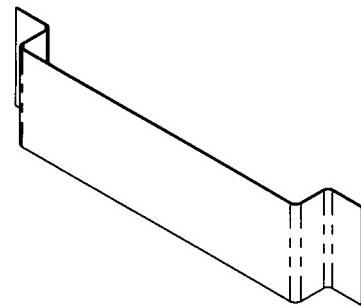
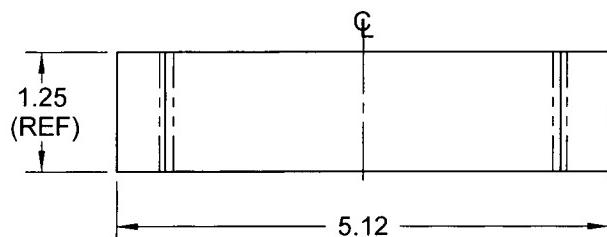
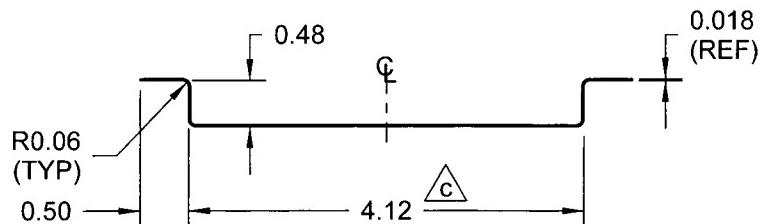
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3467	REV. C SHEET 12 OF 15
DATE 08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:2	

RELEASED
09/01/30 MP**D3467-13F BAFFLE
FLAT PATTERN****D3467-13 BAFFLE
BEND DETAIL****NOTES:**

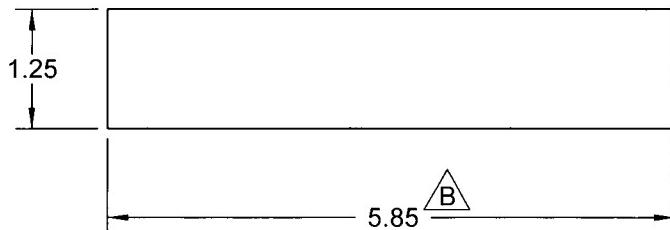
- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH 
OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

DESIGN R4	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED R4	APPROVED <i>[Signature]</i>	DRAWING NO. D3467
DATE 08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:2

RELEASED
09/01/30 My

D3467-15 DEFLECTOR BENDING DETAIL



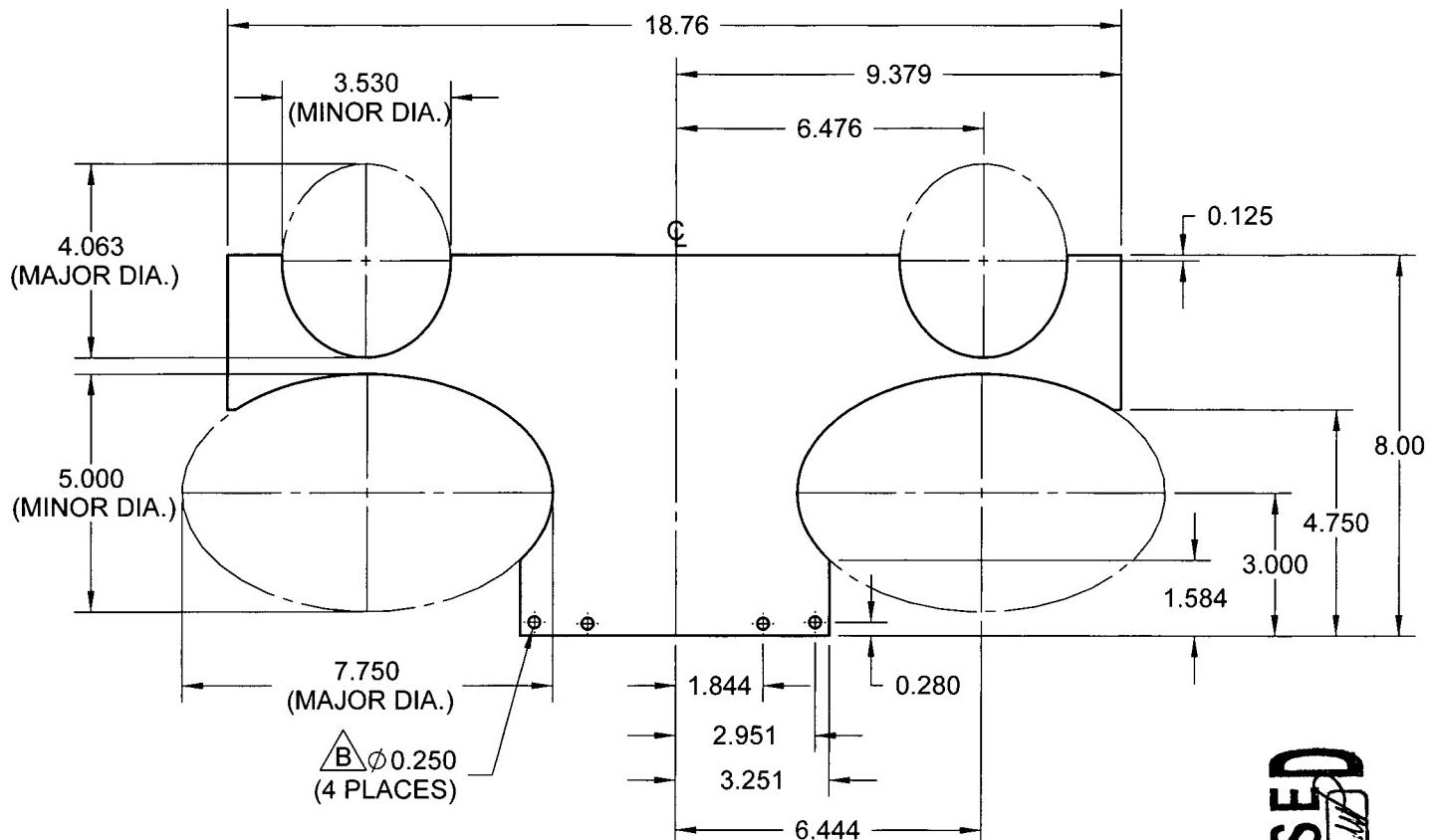
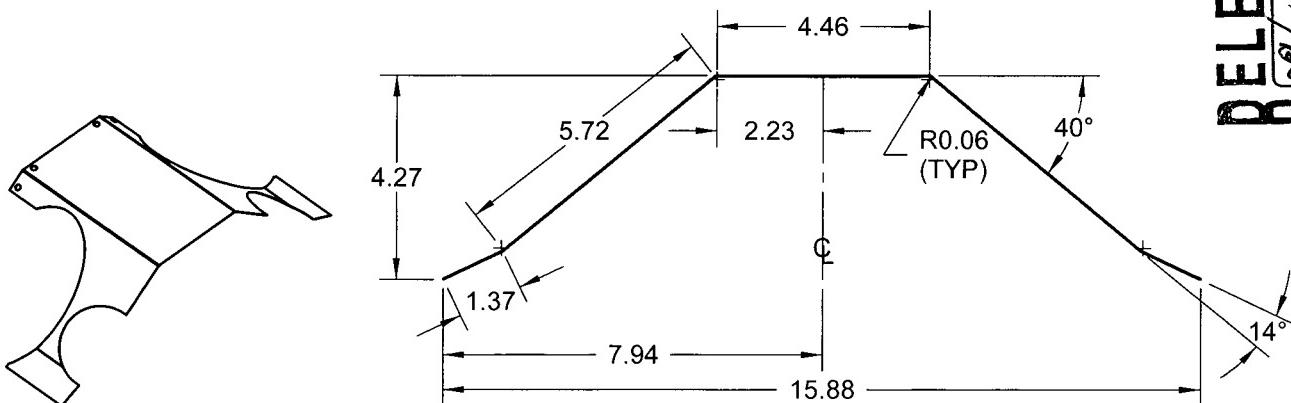
D3467-15F DEFLECTOR FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH 
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

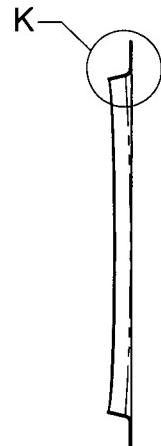
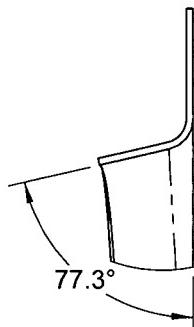
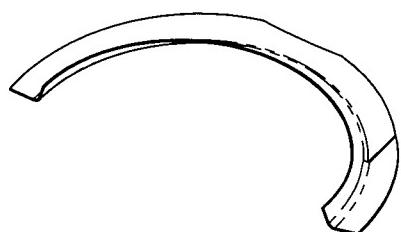
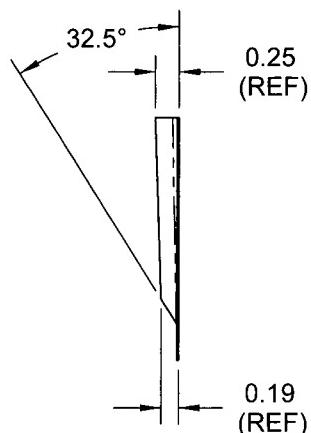
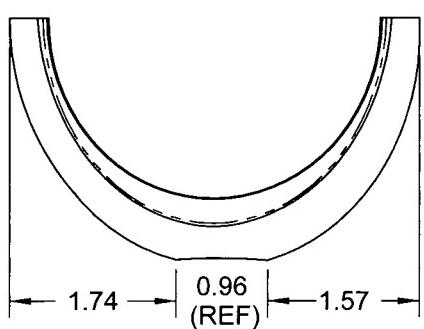
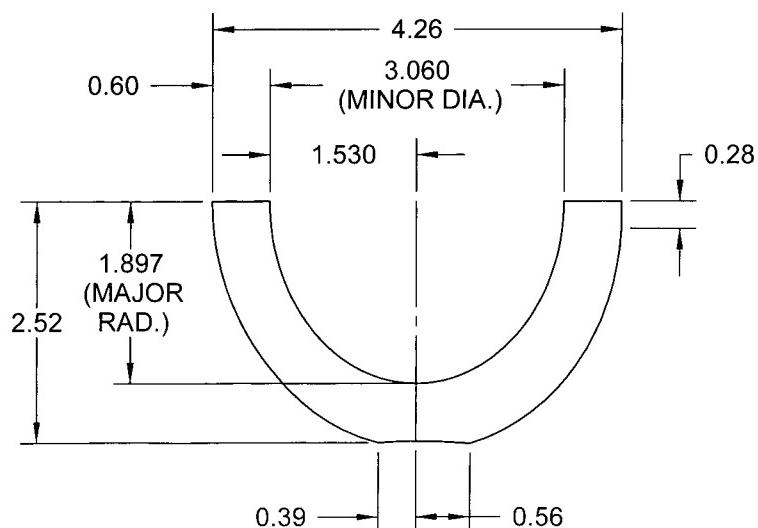
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PAT</i>	APPROVED <i>JH</i>	DRAWING NO. D3467	REV. C SHEET 14 OF 15
DATE 08.12.19	TITLE SHROUD ASSEMBLY	SCALE 1:4	

**D3467-17F TOP COVER FLAT PATTERN****RELEASED**
R09/01/2014**D3467-17 TOP COVER BENDING DETAIL****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH/C
OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3467	REV. C SHEET 15 OF 15
DATE 08.12.19		TITLE SHROUD ASSEMBLY	SCALE 1:2

**RELEASED**
09/07/2019**DETAIL K**
SCALE 1:2**D3467-19 DOUBLER, L/H SHOWN
D3467-20 DOUBLER, R/H OPPOSITE****D3467-19F FLAT PATTERN****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK)
△ (REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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